

## Palette™

640 range. Technical details.

### Function

Flexible, impressive-looking table system with options ranging from the single table to complex conference table system for office, seminar and conference rooms. Table top forms, lipping and table leg shapes can be adapted to suit different design concepts. Ideal for customized conference table systems and integrating state-of-the-art information and communications technologies.

### Frame

Legs in square aluminium profile 100x100 mm (3<sup>7</sup>/<sub>8</sub>" x 3<sup>7</sup>/<sub>8</sub>"), clear anodized (rectangular leg on request) or coated, with four pins and connected with a bayonet lock integrated into the table top. Optionally with legs in rectangular aluminium profile 100x35 mm (3<sup>7</sup>/<sub>8</sub>" x 1<sup>3</sup>/<sub>8</sub>") or in round aluminium tube Ø 65 mm (2<sup>1</sup>/<sub>2</sub>") – optionally also bright chromium-plated finish possible. Base element with adjustable black polyamide glides.

### Core material of table top

Particle board with straight, concealed lipping. Optionally also edge with bullnose double or chamfered profile (linkable table edges are only available with a straight edge). Integrated connecting mechanism for fixing legs.

### Table top group 1 – laminate

Thickness 39 mm (1<sup>1</sup>/<sub>2</sub>")  
Laminate according to Wilkhahn colour and surface finish samples with laminated beech lipping, natural oiled finish.

### Table top group 2 – veneer

Table top thickness 39 mm (1<sup>1</sup>/<sub>2</sub>")  
Variation 1:  
Beech veneer according to Wilkhahn woodstain colour samples with laminated beech lipping, as far as possible in the same colour as the veneer, or oak or ash veneer according to Wilkhahn woodstain colour samples with lipping, as far as possible in the same colour as the veneer.  
Variation 2:  
Maple, cherry, walnut or elm veneer, as well as Wilkhahn veneer Mocca according to the Wilkhahn woodstain colour samples with lipping, as far as possible in the same colour as the veneer.

### Veneer types

As a standard, veneers are slip-matched onto the table top. The surfaces are sealed with clear lacquer:  
Open-pore: oak, ash, walnut and elm veneer, as well as Wilkhahn Mocca veneer.  
Closed-pore: maple, beech and cherry veneer.  
Bottom of table in beech veneer, mostly colour matched with the veneer on the top of the table. Some specific growth features possible.

### Table top group 3 – linoleum

Table top thickness 40 mm (1<sup>5</sup>/<sub>8</sub>")  
Linoleum according to Wilkhahn linoleum colour samples, laminated beech lipping, natural oiled finish.

### Single table portal

Portal with brushed profile the same colour and material as the table top on both sides. Aperture with real wood lipping, as far as possible in the same colour as the table top. Hinge can be opened to 180°.  
Single table portal:  
350 x 150 mm (13<sup>3</sup>/<sub>4</sub>" x 5<sup>7</sup>/<sub>8</sub>") or  
300 x 150 mm (11<sup>3</sup>/<sub>4</sub>" x 5<sup>7</sup>/<sub>8</sub>").  
Linoleum on request.

### Standards

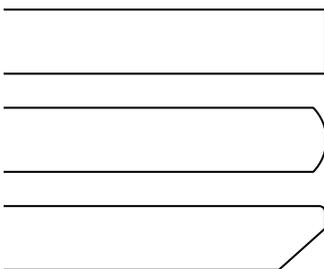
Palette tables comply with ANSI/BIFMA X 5.5.

**In addition to standard versions, a variety of customized options are available. Shapes, dimensions, surfaces and prices on request.**

**When placing repeat orders, please indicate whether your table tops have slip-matched or book-matched veneer.**

**Adjoining table systems can be matched up to a maximum length of 270 cm (106<sup>1</sup>/<sub>4</sub>").**

### Edge profiles



Straight

Bullnose double

Chamfer

### Leg forms

Square

Rectangle

Round

